

## **Usage Guide**

	PRODUCT	CUTTING METHODS								
Product Number	Width (in.)	Length (yds.)	Adhesive Tack	Average Thickness (mils-w/o liner)	Single/ Double Liner	Hand Cut	Friction Fed	Sprocket Fed Gerber Punch	Sprocket Fed ½" O.C. Punch	
111	10½, 12¾, 14½, 18¾, 21, 25, 30½	10	М	43	S	٠				
112	18¾, 25	10	М	48	S					
116	15, 30	10	Н	33	S		15	15, 30	15	
117	15, 30	10	М	33	S		15	15, 30	15	
120	25	10	М	33	S					
123	10½, 12¾,14½,15,18¾, 21, 25, 30, 30½	10	М	48	D	•				
123Y	12¾,15,18¾, 25, 30	10	М	48	D					
124	15, 30	15/10, 30/20	М	48	D			•		
124Y	15, 30	15/10, 30/20	М	48	D			•		
125	25	10	Н	36	S					
128	25,30½	10	М	20	S					
129Y	15, 25, 30	10, 20	М	45	D		15, 30		25, 30	
153	19%, 24	10	М	33	S					
154	12¾,15,18¾, 25,30	10, 20	М	48	D					
154Y	15, 25, 30	25/10, 25/20, 30/20	М	48	D				•	
155	19%, 24	10	Н	33	S					
156	30	10	Н	33	S					
157	30	10	М	33	S					
158	25, 30	10	М	46	S					
192Y	30	10, 30/20	М	45	D			•		
T226	15, 20, 25, 30	10	Н	22	S					
T227	15, 20, 25, 30	10	М	22	S					

## Sandblast Stencil Guidelines

- High-tack stencils are designed for use on raw substrates.
  Do NOT use on pre-treated or glass surfaces.
- High-tack stencils have a water-based acrylic adhesive designed for bonding to rough surfaces.
- Medium-tack stencils have a petroleum-based adhesive designed for bonding to smooth surfaces.
- Medium-tack stencils are designed for use on primed or pre-painted substrates, glass, synthetic stone, ceramic tile and plastic.
- Always use a 60° blade when cutting stencils with plotters.
- Double liner stencils have an extra liner layer to help hold the centers of letters/designs while transferring from computer to substrate.

For more information, contact

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## **Plotter Compatibility Chart**

Product Number	Size	Anagraph	CEM	Cochran	Gerber 15"	Gerber 30"	Ioline	Monucad	Newing- Hall	Roland	Summagraphics	Vytek	Zeta
116/117	15"					_	_			_			
	30"	_	_	_	_		_	_	_	_	_	_	_
124/124Y	15"	•		•		_	_	•	•	_			
	30"	_	_	_	_		_	_	_	_	_	_	_
129Y	15"					_	_			_			
	25"				_	_							
	30"	_			_	_	_			_			
153	19%"	_	_	_	_	_	•	_		•	_	_	
	24"	_	_	_	_	_	•	_	_	•		_	_
154/154Y	12¾"	_			_	_	_			_			
	14½"	_			_	_	_			_			
	15"					_	_			_			
	18¾"	_			_	_	_			_			
	25"	_			_	_	_		•	_			
	30"	_			_	_	_			_			
155	197/8"	_	_	_	_	_		_	_		_	_	_
	24"	_	_	_	_	_		_	_		_	_	_
156	30"	_		•		_		•	•		•	•	•
157	30"	_			_	_	_	•			•		
158	25"	_			_	_	_			_			
	30"	_			_	_	_						
192Y	30"	_	_	_	_	•	_	_	_	_	_	_	_

